

Fitting Instructions

Having chosen the side of the vehicle to which the lamp is to be fitted, on the same side remove the two chrome-headed bumper bolts and the overrider mounting bolt and slacken (but do not remove) those at the opposite end. To permit vertical movement of the complete bumper assembly slacken the two bolts (located under each wheel arch) clamping the bumper support to the chassis. Pull the bumper forward and upward sufficient to clear the apron and feed the bracket along behind the bumper so that the bracket, bumper and overrider securing holes coincide. Replace and tighten the overrider, bumper bolts and bumper support bolts. With Morris 1800 cars only, mark position of support bracket hole in vertical strut of the grille and drill a $\frac{1}{4}$ " (5-158 mm) hole.

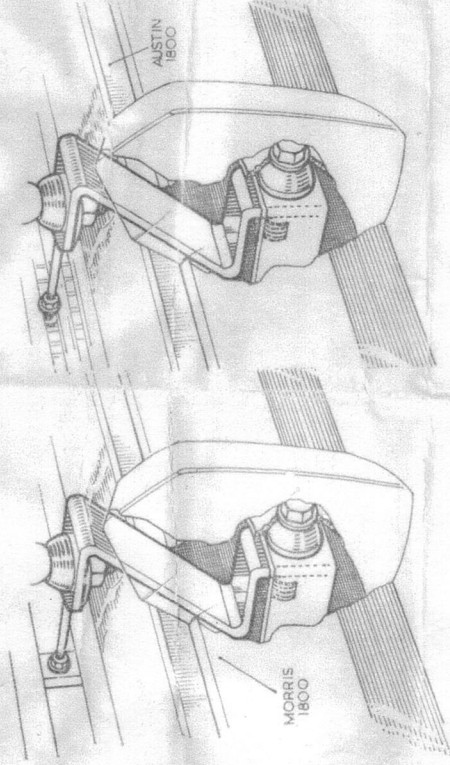
Fit one nut and washer to the chrome steady bar and fit the lamp to the bracket so that the eyelet end of the steady bar is clamped beneath the bracket and threaded portion passes through a convenient aperture in the radiator grille of an Austin 1800 car, or in the special hole now drilled in the vertical strut of a Morris 1800 car.

Fit the remaining nut and washer to the steady bar and secure the bar to the grille.

LUCAS

AUXILIARY LAMP MOUNTING BRACKET

Model 33F3-540 526 29



For use with

MORRIS 1800 Cars and AUSTIN 1800 Cars

The bracket can be used for either nearside or offside mounting and is fixed to the car by means of the overrider mounting bolt. The steady bar is attached to the radiator grille and bracket to provide additional support. No drilling is necessary with Austin 1800 cars. (See Illustration)

On Morris 1800 cars, however, it is necessary to drill a hole in the vertical strut of the grille. (See Illustration)

The bracket is designed to accept Lucas lamps having mounting spigots of either $\frac{5}{8}$ " (15.88 mm) diameter or $\frac{3}{8}$ " (9.53 mm) diameter, reducing washers being provided for use with lamps of the latter spigot diameter. These washers must be positioned one either side of the spigot hole in the bracket.

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